

IHRESS

PREMIUM PACKAGING MACHINERY



iBEM200HS

Automatic case former



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TECHNICAL CHARACTERISTICS OF THE STANDARD MACHINE

- Production (variable according to format and model):
 - iBEM200HS: Up to 12 boxes/min
 - iBEM200HM: Up to 8 boxes/min.
- Dimensional adjustment: Manual.
- Control of operation by PLC.
- LCD colour touch screen control panel.
- Bottom flap closing.
- Final seal warning.

Dimensions of admissible enclosures

- Type: RSC o B1
- Length: 235 - 530 mm
- Width: 170 - 400 mm
- High: 225 - 600 mm

It is not possible to combine all maximum dimensions
 Other dimensions on request (extra costs may apply)
 The quality and format of the boxes must be checked
 and approved by the IHRESS technical office.

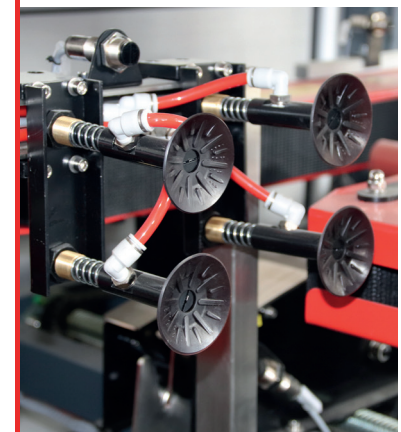
Optional

- Stainless steel 304 version
- Bottom flaps closed with Hot-Melt
- Flap-opening gantry for automatic nesting
- Automatic dimensional adjustment
- 1.5 or 2 m motorised carton magazine.
- Other colours on request (extra costs may apply).

Motorised warehouse



Suction cup forming detail



Technical characteristics	Standard
Supply voltage:	220 V 50 Hz
Installed power:	0,5 Kw
Compressed air supply:	6 bar
Weight:	400 Kg.
Bottom flap seal closing	Seal (48 to 72 mm)
Maximum seal reel diameter: (For larger diameters, please consult us)	Ø 220 mm
Dimensional adjustment:	Manual Up to 12 boxes/min
Production* (variable according to format and model):	iBEM200HS
* Depending on the quality, construction and size of the enclosures	
Standard main components	
HMI:	LCD Touch Screen
PLC:	Siemens
Pneumatic components:	FESTO y AIRTAC
Security: :	Safety module: Omron / Pilz Limit switches: Tend
Hot-Melt equipment (optional)	Meler
Other components or brands on request may incur extra costs.	
Dimensions of admissible enclosures	iBEM200
Length:	235 - 530 mm
Width:	170 - 400 mm
High:	225 - 600 mm

It is not possible to combine all maximum dimensions

Other dimensions on request (extra costs may apply)

The quality and format of the boxes will be checked and approved by the technical office of IHRESS.



Version with motorised crate magazine



Stainless steel version

STANDARD MACHINE DIMENSIONS

L 3510 x W 1950 x H 1460 mm.

