

# IHRESS

PREMIUM PACKAGING MACHINERY



## iP25

***Semi-automatic multiformat case sealer***



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### TECHNICAL CHARACTERISTICS OF THE STANDARD MACHINE

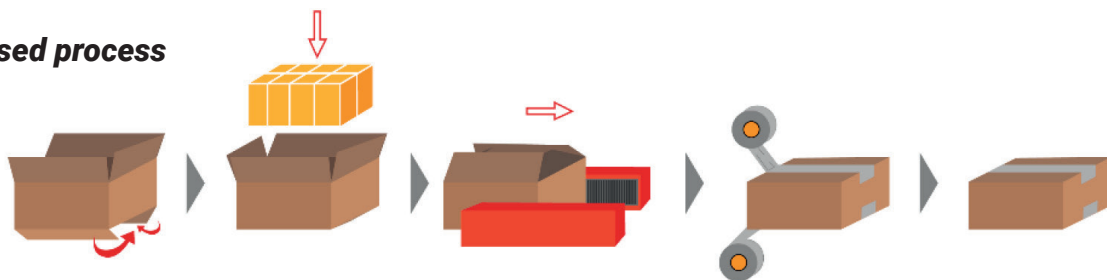
- Boxes dragging by means of side belts with independent motors.
- Double sealing head, upper and lower.
- Weight 140 Kg.
- Height adjustable legs from 600 up to 750 mm.
- Tension adjustment of the seal.
- Interchangeable heads with the possibility of using seals from 48 to 72 mm wide.
- Metal box transport rollers.
- Adjustable top guides to keep the flaps squared while sealing.
- Automatic height and width adjustment of the cartons.
- Machine stop at head for quick access.

Dimensions of admissible boxes RSC or B1

- Length: 100 - ∞ mm
- Width: 130 - 490 mm
- Height: 120 - 500 mm

The quality and format of the enclosures must be checked and approved by the iHRESS technical office.

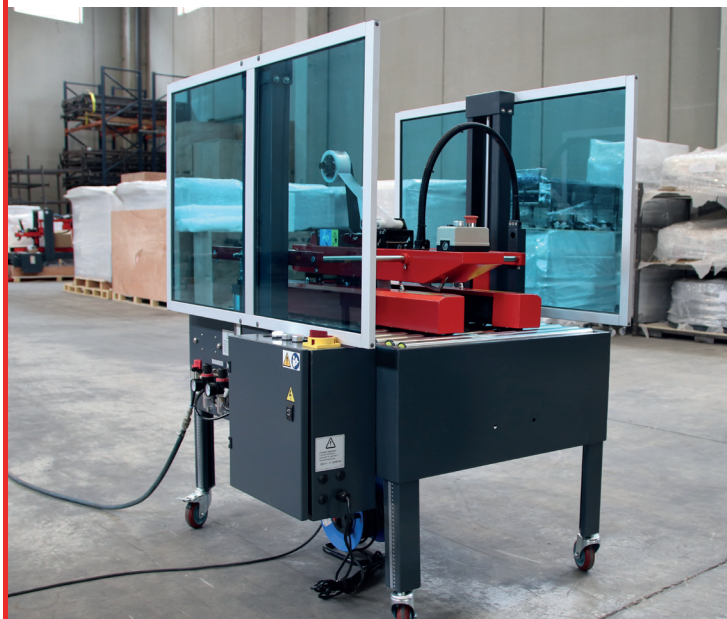
#### Closed process



Sealing head



iP25 standard



Technical characteristics	Standard
Supply voltage:	220 V 50 Hz single phase
Installed power:	0,45 Kw
Air pressure:	6 bar.
Speed crawler belts:	20 m/min.
Closing top and/or bottom flaps	Seal (48 to 72 mm)
Dimensional adjustment:	Automatic
Production (variable according to format):	According to box format and operator

Other components or brands on request may incur extra costs.

\* Depending on the quality, construction and size of the enclosures.

### Options

Stainless steel version 304

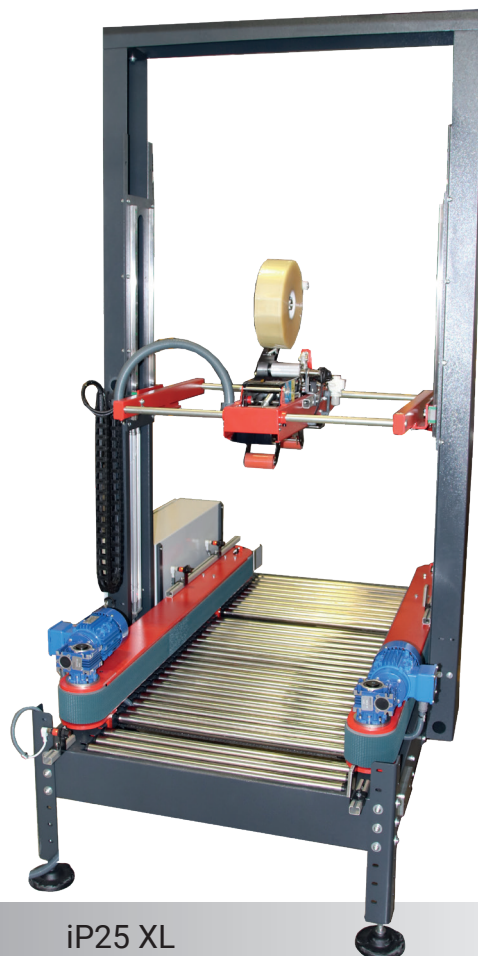
Free roller conveyor for infeed and/or outfeed Length 500 mm

Free roller conveyor for infeed and/or outfeed Length 1.000 mm

Extending roller conveyor with free rollers at the outlet Length from 1,2 m to 4,8 m

Extending conveyor coupling

Other colours on request (may incur extra costs)



iP25 XL

**STANDARD MACHINE DIMENSIONS**

